

# ADESIVER 406 HV

**High viscosity solvent-based contact adhesive**



## Description

ADESIVER 406 HV is a polychloroprene solvent-based double coat adhesive suitable for difficult bonding of laminates, metals, profiles, resilient floor and coverings on absorbent or poorly absorbent surfaces where immediately grip and initial tack are required. ADESIVER 406 HV has high thermal resistance and strong initial tack.

## Characteristics

Mixture ratio	single-component
Colour	straw yellow
Specific weight	0,89 g/ml <sup>(1)</sup>
Application temperature	+10°C ÷ +25°C
Application	plastic smooth trowel / trowel n.1
Maximum open time	15 min <sup>(1)</sup>
Hardening	24 h <sup>(1)</sup>
Coverage	200-400 g/m <sup>2</sup>
Storage stability	12 months <sup>(2)</sup>
Packaging	0,85 kg - 5 kg
Tool cleaning	DILUENTE DNE

1 at 20°C and 65% R.H.

2 in original sealed containers at temperatures between +10°C and +25°C

## How to use

Shake well before use.

Make sure that the materials to be bonded are clean and free of dust, grease, oil residues or other processing (in presence of metal sheet it is recommended to degrease with DILUENTE ACETONE).

Spread an uniform coat of adhesive on both substrates taking into account the degree of absorption of the materials, wait approximately 15 minutes, in order to allow the solvent evaporation, than join and press the two parts.

The gluing is considered concluded after 24 hours.

**Notes:** Close hermetically the can after use.

## Warnings

Reshuffle before the use. Store the product room temperature.

## Label elements

For more information about the safe use of the product it is recommended to consult the latest version of the Safety Data Sheet.

## Web link

Be sure to have the latest version of this technical data sheet downloadable also from the following link:



[http://www.chimiver.com/tds/EN\\_ADESIVER\\_406\\_HV.pdf](http://www.chimiver.com/tds/EN_ADESIVER_406_HV.pdf)